

AB ACHEMA
Safety Data Sheet



In accordance with Regulation (EC) No. 1907/2006 (REACH), Annex II with all subsequent amendments and supplements and EC Regulation No. 2020/878

Ammonia solution „AZO NOX AV2“

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SECTION 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

Trade name of the mixture: Ammonia solution „AZO NOX AV2“
Composition of the mixture: Ammonia and water.

Identification of the ingredient of the mixture:

Chemical name: Ammonia, anhydrous
Index number in accordance with Regulation (EC) No. 1272/2008: 007-001-00-5
EC Number: 231-635-3
CAS Number: 7664-41-7
REACH Registration No.: 01-2119488876-14-xxxx
Other means of identification: Unique formula identifier of the product according to the Regulation EU 2017/542 – **UFI:** 266E-9GKV-UJFJ-960P.

1.2. Relevant identified uses of the mixture and uses advised against

1.2.1. Uses:

Industrial use:

Industrial use [SU0, SU5, SU9, SU10, SU11, SU12, SU16]: use of ammonia solution for production and industrial use – concentration 25 % (PC0, PC7, PC9a, PC12, PC14, PC15, PC19, PC20, PC23, PC30, PC33, PC34, PC35, PC39).

1.2.2 Uses advised against: ammonia registration is not specified under the REACH dossier.

1.3. Details of the supplier of the safety data sheet

Manufacturer: AB Achema
Address: Jonalaukio k., Ruklos sen., LT-55296
Country: Lithuania
Tel. Nr.: + 370 349 56736
URL website: www.achema.lt
Person responsible for the Safety Data Sheet (with e-mail address): A. Vaicekauskaitė, e-mail: a.vaicekauskaite@achema.com

1.4. Emergency telephone number

Please contact: Poison Information and Control Office in the Republic of Lithuania by phone +370 52362052, cell phone +370 687 53378, on site <http://www.apsinuodijau.lt/information-in-english/> or by the Common emergency Center by 112.

Helpdesk services work: 24 hours a day, 365 days a year.

Other remarks (language in which assistance is provided): assistance is provided in Lithuanian.

Poison Control Centers in Europe are available on site
<http://www.who.int/pcs/poisons/centre/directory/euro/en/>.

Telephone numbers of poison control centers in the European Economic Area: **IRELAND** (Dublin) +353 1 8379964; **AUSTRIA** (Vienna) +43 1 406 43 43; **BELGIUM** (Brussels) +32 70 245 245; **BULGARIA** (Sofia) +359 2 9154 409; **CZECH REPUBLIC** (Praha) +420 224 919 293; **DENMARK** (Copenhagen) 82 12 12 12; **ESTONIA** (Tallinn) 112; **GREECE** (Athens) +30 10 779 3777; **ICELAND** (Reykjavik) +354 525 111, +354 543 2222; **ITALY** (Rome) +39 06 305 4343; **LATVIA** (Ryga) +371 704 2468; **MALTA** (Valletta) 2425 0000; **NORWAY** (Oslo) 22 591300; **NETHERLANDS** (Bilthoven) +31 30 274 88 88; **FRANCE** (Paris) +33 1 40 0548 48; **FINLAND** (Helsinki) +358 9 471 977; **HUNGARY** (Budapest) 06 80 20 11 99; **GERMANY** (Berlin) +49 30 19240.

SECTION 2. HAZARDS IDENTIFICATION

2.1 Classification of the substance

Classification under Regulation (EC) No. 1272/2008 [CLP]:

Skin Corr. 1B, H314;
STOT SE 3, H335;
Aquatic Acute 1, H400;
Aquatic Chronic 2, H411.

2.2 Label elements

Labelling in accordance with Regulation (EC) No 1272/2008 [CLP]:

Hazard pictogram(s):



Signal word: DANGER

Hazard Statements:

H314 – Causes severe skin burns and eye damage.
H335 – May cause respiratory irritation.
H400 – Very toxic to aquatic life.
H411 – Toxic to aquatic life with long lasting effects.

Precautionary statements:

P260 – Do not breathe dust/fumes/gas/mist/vapours/sprays.
P264 – Wash hands thoroughly after handling.
P280 – Wear protective gloves / protective clothing / eye protection / face protection.
P301+P330+P331 – IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
P303+P361+P353 – IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P363 – Wash contaminated clothing before reuse.

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P304+P340 – IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
 P310 – Immediately call a POISON CENTER or doctor/physician.
 P321 – Specific treatment: If on skin wash with 0,5 % boric acid solution.
 P305+P351+P338 – IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P405 – Store locked up.

2.3 Other hazards

Risk of soot, severe odor on the receptors, danger to soil organisms. Ammonia vapor mixtures with air will explode within 16-25 % volume.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

According to the REACH Regulation (EU) No. 1907/2006 the product is treated as a mixture.

3.2. Mixtures

Hazardous components

CAS number	EC number	Index Number according to Regulation (EC) No. 1272/2008	REACH registration No.	The mass fraction %	Name	Classification according to Regulation (EC) 1272/2008 Specific concentration limits, M-factor
7664-41-7	231-635-3	007-001-00-5	01-2119488876-14-xxxx	Not less than 25	Ammonia	Flam.Gas Cat. 2, H221, Acute Tox Cat. 3, H331 Compressed gas, H280 Skin corr. / irritation Cat. 1B, H314 Acute aquatic hazard Cat. 1, H400 Chronic aquatic hazard Cat. 2, H411 EUH071. Specific concentration limits: 1) C ≥ 25 % : Skin corrosion / irritation Cat 1B; Specific target organ toxicity - single exposure Cat. 3, H335; Acute aquatic hazard Cat. 1, H400; Chronic aquatic hazard Cat. 2, H411. 2) C ≥ 5 % C < 25 %: Skin corrosion / irritation Cat. 1B.; Specific target organ toxicity - single exposure Cat. 3, H335; Chronic aquatic hazard Cat. 3, H412. 3) C ≥ 2,5 % C < 5 %:

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						Skin irritation Cat. 2; Chronic aquatic hazard Cat. 3, H412. 4) C ≥ 1 % C < 2,5 %: Skin irritation Cat. 2
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Additional references: hazard statements and abbreviations are listed in section 16 of this SDS.

SECTION 4. FIRST-AID MEASURES

4.1 Description of first aid measures

The material can get through: inhalation, contact with skin, contact with eyes, ingestion.

Inhalation: remove victim to fresh air and keep at rest. Victim to lie down in the recovery position, cover and keep him warm. Give artificial respiration if necessary. If breathing difficult, assess the extent of the damage to the affected respiratory tract, indications that the patient could have started bronchitis and / or pneumonia.

Skin contact: take off contaminated clothing and shoes immediately. Wash off with plenty of water, at least 15 minutes. After contact with skin, can be washed with 0.5% boric acid solution. If skin irritation and pain persist, seek medical advice. When clothes clinging to the skin, it must be well-drained and stooped before removing them.

Accidental eye contact: rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses if present and easy to do. If eye irritation, pain, swelling, excessive tearing are felt, seek medical advice.

Ingestion: Immediately call a poison center or seek medical advice. If victim is conscious: – If swallowed, rinse mouth with milk or water (only if the person is conscious). Do NOT INDUCE VOMITING. If victim is unconscious but breathing: oxygen or artificial respiration if needed.

4.2 Most important symptoms and effects (acute and delayed)

If inhaled – ammonia fumes may cause immediate irritation of the respiratory tract, pain, and dyspnea which are followed by a period of recovery that may last several weeks. After this time, a relapse may occur with death \ caused by bronchopneumonia and/or pulmonary fibrosis.

If on skin: ammonia causes skin and eye burns.

If swallowed: may cause burns or irritation of the gastrointestinal tract.

4.3 Indication of any immediate medical attention and special treatment needed

Keep under medical surveillance if inhaled: pulmonary oedema may occur within 48 hours.

Keep under medical surveillance in case of eye contact: eye damage effects may occur within a few days.

SECTION 5. FIRE-FIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media:

- If the fire is small – dry chemical, carbon dioxide.
- If the fire is large – water spray/mist, foam.

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media: water. Only to be used in a closed container with ammonia for cooling and fogging, in order to precipitate ammonia vapors.

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5.2 Special hazards arising from the substance or mixture

The release of ammonia vapor in enclosed spaces can lead to a burst of explosive mixtures. Closed liquid ammonia can explode from warming. Ammonia vapor clouds can limit visibility. Do not spray water into liquid ammonia and inside its containers, this can cause heat dissipation, increase evaporation and spray hazards. Contaminated water is very dangerous to the environment.

5.3 Advice for fire-fighters

Firefighters should wear personal protective equipment (safety boots, protective work clothing, protective gloves, eye, face protection, respiratory protection) according to LST EN 469.

When burning ammonia gas, the best way to quench ammonia is by stopping the ammonia gas leakage and only then starting to quench it.

In case of danger of inhalation of ammonia vapor, use positive pressure self-contained breathing apparatus. Wear full body protective suit, chemical resistant rubber boots.

If it is possible and safe to do this, remove ammonia containers from the fire. The outer walls of containers with ammonia, which went into the fire, cool down by a water jet until the flame disappears. If the ammonia tank is exposed to open fire, people have to keep a long distance from them because of the risk of an explosion of ammonia containers. Avoid contact with contaminated water. Reach from the front side. Sweep gaseous ammonia, steam, fog by water spraying. Cover the surface with foam to reduce evaporation. Insulate the area until gas is scattered. Prevent the entry of ammonia or contaminated water into water bodies. After the fire, rinse the equipment exposed to smoke to prevent damage.

SECTION 6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

For personnel not involved in emergency situations: use recommended type “K” respiratory protection according to LST EN 14387. Approach from upwind if it's safe. If unsafe to evacuate, stay indoors, close windows, turn off ventilation and electrical equipment, remove potential sources of ignition. If necessary, wear wet towels or other clothes on the face. If available, use self-contained breathing apparatus according to LST EN 402.

For the personnel involved in emergency situations:

depending on air contamination, use filter respirators with filter A2B2E2K2 or self contained breathing apparatus. Wear full body chemically resistant suit.

According to the size and nature of the contaminated site, it is important to assess whether extraneous people have to evacuate or evacuate unsafe ones and they must remain in the rooms to close windows, turn off ventilation and electrical equipment, and remove potential sources of ignition. Isolate the accident area. Be on the side of the accident area so that the wind will carry harmful vapors away from you. Do not be in the dumps. Locate poured ammonia, ventilate the area. Closed rooms are avoided before they enter. Ammonia vapor may be precipitated by water spraying. Avoid contact with contaminated water. Remove ammonia-free materials (see section 10).

6.2 Environmental precautions

Do not allow product to spread into the environment. Do not discharge into drains and / or rivers. In case of accidental plumbing or sewage system pollution, inform the systems supervising institutions.

6.3 Methods and material for containment and cleaning up

Containment: stop the leakage by covering drainage systems, installing protective barriers.

Cleaning: dissolve the spilled material with water, neutralize with 5% acetic acid solution, into a closed container. Store in properly sealed containers. Collect contaminated soil in a closed container and handle in

accordance with applicable legislation.

Other information: never use open containers for collecting spillage.

6.4 Reference to other sections

Refer to section 8 of SDS for personal protection details.

SECTION 7. HANDLING AND STORAGE

7.1 Precaution for safe handling. Protective measures

Protective measures: use appropriate personal protective equipment. Skin protection measures must be worn when there is exposure of ammonia through liquid, fog, vapors.

Fire prevention measures: while indoors use only explosion-proof electrical equipment and measures to protect against discharge of electric charge.

Environmental precautions: supply and exhaust ventilation must be provided to prevent the accumulation of harmful substances in industrial premises and laboratories that work with ammonia solution. Constantly monitor the concentration of ammonia in indoors air.

Recommendations concerning good general hygiene practices at the work place: do not eat, drink, smoke at workplace. Wash hands after work and before eating. Remove contaminated clothing and remove contaminated protective equipment before entering eating.

7.2 Condition for safe storage, including any incompatibilities

Technical measures and storage conditions: store in tightly closed containers in cool and well ventilated areas. Protect from heat, exposure to sunlight, sources of ignition, contacts with incompatible materials (see section 10).

Packing materials. User packaging (barrels, containers, tanks made of stainless steel, vanadium steel, polyethylene, polypropylene) must be clean, technically clean and suitable for ammonia solution transportation.

Requirements for storage places and containers. At the entrance to the production and storage premises there must be specified categories for explosion and fire hazards. The enclosure must contain the hazardous materials specified by the manufacturer's technical documentation. The permanent maintenance of the container is carried out by its owner in accordance with the technical documentation of the container provided by the manufacturer, as well as other legislation in force in the Republic of Lithuania governing the safety and health of workers, protection of the environment, storage of dangerous substances and maintenance of structures.

It is allowed to store up to 100 tons of ammonia solution „AZO NOX AV2“. Larger amounts of ammonia solution can be stored in facilities according to the Resolution of the Government of the Republic of Lithuania No.16.08.2004. 966 „On the Approval of the Description and Listing of Criteria for the Listing and Classification of Substances, Mixtures or Preparations of Hazardous Substances in Hazardous Substances“ (Official Gazette, 2004, No. 130-4649 as well as subsequent amendments and supplements) and Regulation 2012/18/ES with requirements for hazardous objects.

The maintenance of stationary containers of the product in Lithuania is performed in accordance with the amendment of the Order No. A1-178 of the Ministry of Social Security and Labour of Republic of Lithuania of 30 May 2008 “On approval of the rules for maintenance of stationary non-pressurized containers of hazardous substances and mixtures”, Order No. A1-1132 of the Ministry of Social Security and Labour of the Republic of Lithuania.

When storing the product in Lithuania in stationary containers with a volume of more than 50 m³, these containers must be registered with the state register management institution in accordance with the Chief State Labor Inspector of the Republic of Lithuania order No. 1-178 of 1st of August 2006 “On the Approval of the List-Classification of Potentially Dangerous Equipment to be Registered in the State Register, Indicating Their Parameters”. When storing the product in other countries, the storage requirements in force in those countries

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must be complied with.

Additional information on storage conditions. None.

7.3 Relevant identified uses

Industrial use

Used in the manufacture of dyes, detergents, cosmetics, synthetic fibers, as fertilizers, in the chemical industry, paper / leather processing, wood and metal surface treatment, rubber / latex and semiconductor / electronics manufacturing.

Professional use

Used as photochemical processes, insulation products. As a laboratory reagent, cleansing product, pH adjuster, leather product or other surface treatment agent.

Distant consumers usage

Used in coating, paint diluent and device for cleaning, fillings, putty and plasters, washing and cleaning products, as well as cosmetics and body care products.

SECTION 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Chemical, worker exposure limit value in air:

Long-term exposure limit (IPRD): 14 mg / m³ or 20 ppm (applicable in Lithuania according to hygiene norm HN 23).

Short-term exposure limit (TPRD): 36 mg / m³ or 50 ppm (applicable in Lithuania according to hygiene norm HN 23).

Limit value (NRD): not applicable according to hygiene norm HN 23 in Lithuania.

Occupational exposure limits according to Directive 98/24 / EC: not applicable.

Occupational exposure limits according to Directive 2004/37 / EC: not applicable.

Any other national occupational exposure limit values:

United Kingdom (IPRD): 18 mg/m³; United Kingdom (TPRD): 25 mg/m³;

France (IPRD): 7 mg/m³; France (TPRD): 14 mg/m³.

Compulsory biological limit value (s) according to Directive 98/24 / EC: not applicable.

Any other national biological limit values: not applicable.

Non-limiting value (s) (DNEL)

Ammonia was subjected to a quantitative effect assessment. The DNEL values for SDS sub-section 1.2.1, are given for the product use methods in which exposure scenarios are included in SDS.

Exposure scenario (5): Use of ammonia solution for production and industrial use – concentration 25%. Dermal exposure for professional workers: Acute / long-term systemic effects DNEL = 6.8 mg / kg.

Inhalation exposure for professional workers: Short-term / long-term systemic effect DNEL = 47.6 mg / m³; Short-term local effects DNEL = 36 mg / m³; Long-term / local effects DNEL = 14 mg / m³.

Oral exposure for professional workers: in the case of all hygiene conditions, oral exposure is unavailable.

The physico-chemical properties of DNEL anhydrous ammonia which could have the greatest negative effect are presented.

Workers exposure

Exposure method	Exposure type	Hazardousness	Physicochemical property that could have the greatest negative effect
Dermal	Systemic effect - acute	DNEL: 6,8 mg/kg bw/d	Specific toxicity for a specific organ, repeated effect

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Inhalation	Systemic effect - acute	DNEL: 47,6 mg/m ³	Specific toxicity for a specific organ, repeated effect
Dermal	Local effect - acute	Ammonia is a corrosive material. DNEL values are not available.	Corrosion / irritation (eye and skin)
Inhalation	Local effect - acute	DNEL: 36 mg/m ³	Respiratory tract irritation
Dermal	Systemic effect - long lasting	6,8 mg/kg bw/d	Specific toxicity for a specific organ, repeated effect
Inhalation	Systemic effect - long lasting	DNEL: 47,6 mg/m ³	Specific toxicity for a specific organ, repeated effect
Dermal	Local effect – long lasting	Ammonia is a corrosive material. DNEL values are not available.	Corrosion / irritation (eye and skin)
Inhalation	Local effect – long lasting	DNEL: 14 mg/m ³	Respiratory tract irritation

Predicted inactive concentration(s) PNEC.

The anhydrous ammonia PNEC value is given.

Section	Dager	Notes / justification
Fresh water	PNEC: 0,0011 mg/l	
Fresh water sediment	PNEC: -	Ammonia is highly soluble in water and does not accumulate in sediments therefore it is not demanded to determine a PNEC of sediment.
Sea water	PNEC: 0,0011 mg/l	
Sea water sediment	PNEC: -	Ammonia is highly soluble in water and does not accumulate in sediments therefore it is not demanded to obtain a sediment PNEC.
Food chain	PNEC: -	There is no data that ammonia has bioaccumulation properties. Because its log Kow value is 0.23 which is less than 3, it is not demanded to determine a PNEC of food chain.
Microorganisms in sewage treatment system	PNEC: -	Ammonia is fragmented by bacteria as a nutrient. It is also an intermediate product for bacteria decomposing other nitrogen compounds. Accordingly it is not demanded to determine a PNEC for it.
Soil (agricultural)	PNEC: -	Ammonia, directly inserted in the soil, rapidly converts into other compounds in the nitrate cycle, and therefore its effects on the macro-organisms of soil are not noticeable.
Air	PNEC: -	Not specified.

8.2 Exposure controls

8.2.1. Appropriate engineering controls: Sealed equipment, apparatus and pipelines, automated and sealed loading and dump equipment. Enclosed rooms must have a local exhaust ventilation system. Engineering controls must be used to ensure that the amount of ammonia in the environment does not exceed the limit values.

Organizational measures to avoid exposure of the product:

8.2.2. Individual protection measures, such as personal protective equipment: personal protective equipment must be used in accordance with good work-hygiene practices and must be used together with other control measures, including technical controls, ventilation and isolation.

(a) Eye and (or) face protection: chemical protective safety goggles according to LST EN 166 or face shield according to LST EN 166. Face shielding remedies are recommended.

(b) Skin protection:

Hand protection: Adequate protection gloves according to LST EN 420, LST EN ISO 374-1 due to chemical protection, LST EN 388 due to mechanical protection. Protective gloves must be made of one of the materials listed in the table, at least as specified, for penetration of thickness and resistance.

Glove material	Glove thickness, mm	Penetration time, min*
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Butyl rubber	1.50	> 480
Butyl rubber	0.70	> 480
Butyl rubber	0.50	> 480
Butyl rubber	0.35	> 480
Fluorescent rubber	1.50	480
Viton butyl	0.70	> 480
Neoprene	1.35	480
Two ply neoprene	0.75	480
Nitrile	0.425	348
Nitrile	0.38	240
Nitrile/Nitrile latex	0.35	240
Fluorocarbon rubber	n.m. 0.40	120
Polychloroprene	n.m. 0.50	60-120

* - Time of penetration of glove material is the time that the product in contact with the glove penetrates through it completely. The shorter the penetration time, the glove material is less resistant to the product.

The manufacturer or consumer of the product must choose the appropriate glove material from the available options based on the nature of their work, the likelihood of contact with the product, the probable duration of exposure. When constantly working with the product it is recommended that the material of used gloves can withstand from being penetrated for at least 480 minutes. When working with the product, gloves can not be used for longer than the penetration time.

Incompatible protective gloves made of:

- LLDPE;
- Natural rubber / natural latex;
- Polyvinyl chloride;
- PVA;
- Textile;
- Leather.

Skin protection creams do not adequately protect the product.

Please note that the penetration time of the glove material in this section has been set at 22 °C and using pure methanol. When using product mixture with other materials at normal or higher temperature, the time of penetration of the glove material should be similar in size. When working at a higher temperature, the resistance of the glove material may be considerably lower, and in such cases, the permitted life of the glove must be shortened.

We recommend that when you start using a new type or other manufacturer's gloves, make sure that they are chemically and mechanically resistant to working conditions. If you have any questions about the suitability of the gloves, please contact the manufacturers / suppliers of gloves.

The inside of the gloves should not contain powders which can cause hand skin allergies.

Before using the gloves, please always make sure there are no tears, cracks, or other defects. When the work is finished, the gloves must be cleaned and washed thoroughly before they are dry. After work, care must be taken to the hand skin.

Other protection: chemically resistant workwear according to LST EN ISO 13688, LST EN 13034 for liquid chemical and ammonia-resistant work boots according to LST EN ISO 20345.

(c) Respiratory protection: Suitable respiratory protection in the presence of low vapor or aerosol concentrations of the product (slightly exceeding the permitted occupational exposure limits HN 23), is a filter with a "K" filter according to LST EN 14387. In case of prolonged use in the environment, use gas hoses, compressed air breathing apparatus according to LST EN 402.

(d) Thermal protection: Chemically resistant gloves (EN 374), winter footwear protection – felt with rubber calio, felt shoes with rubber padding or rubberized shoes.

8.2.3 Environmental exposure controls: conduct regular / constant control of the pH of discharged sewage

water, do not allow to enter drains and the environment.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

- (a) **Physical state:** liquid with very pungent odor, at a temperature of 20 °C and a pressure of 1013 hPa.
- (b) **Color:** clear, colorless to yellowish liquid.
- (c) **Odour:** pungent. Odour threshold: 0.6 – 53 ppm threshold, with geometric mean of 17 ppm.
- (d) **Melting and solidifying temperature:** about –56 °C (25% ammonia solution). Melting point/freezing point of ammonia anhydrous –77.7°C. Validation: Ammonia solution exists only in solution type. The freezing temperature depends on the concentration of ammonia in the solution. The freezing temperature of the 4% ammonia solution is -2.9 °C. As the concentration of ammonia increases, the freezing point is lowered. A 28% ammonia solution has a freezing temperature of -69.2 °C. The freezing point of the 29.4% ammonia solution is about -79.4 °C.
- (e) **Boiling point or initial boiling point and boiling range:** 38 °C at 1013 hPa (25% ammonia solution).
- (f) **Flammability:** ammonia solution is water based. Anhydrous ammonia is flammable gas.
- (g) **Upper and lower explosion limits:** ammonia solution is water based. Ammonia-air mixture in the range of 16 – 25% is explosive.
- (h) **Flash point:** according to REACH Regulation Annex VII column 2 it is not clarified, using an explanation: it was not identified because the product is an inorganic material.
- (i) **Auto-ignition temperature:** 650 °C.
- (j) **Decomposition temperature:** ammonia solution is water based. Anhydrous ammonia decomposition temperature is 450 °C.
- (k) **pH:** 11.7 (1% concentration aqueous solution).
- (l) **Kinematic viscosity:** 0.00982 cP at 20 °C (NH₃).
- (m) **Solubility:** anhydrous ammonia is highly soluble in water, approximately 482 000 mg of NH₃/l at 25 °C. Validation: according to REACH documentation for ammonia, the solubility of water in various literature sources is 48200 – 53100 mg/l.
- (n) **Partition coefficient: n-octanol/water (logarithmic value):** Log Kow (Pow) is equal to 0.23 at 20 °C. Validation: according to REACH regulation annex VII column 2, could be unexplained because the material is inorganic. The value is based on the literature source – UK Environment Agency report.
- (o) **Vapour pressure:** 48 kPa at 20 °C (25% ammonia solution).
- (p) **Density and / or relative density:** 0.907 g / cm³ at 20 °C (25% ammonia solution).
- (q) **Relative vapor density:** 0.7714 g/l, at 0 °C and pressure 101,3 kPa (anhydrous ammonia).
- (r) **Fraction properties:** Not applicable as the product is a liquid.

9.2 Other information

Mix well with water.

Oxidising properties: In accordance with REACH regulation Annex VII column 2 it is not determined using an explanation: non-oxidising based on the theoretical assessment of the chemical structure.

SECTION 10. STABILITY AND REACTIVITY

10.1 Reactivity

Ammonia reacts with hypochlorites, mercury and halogens, producing unstable explosive compounds. Destroys copper, zinc, aluminum, cadmium and their compounds. Reacts with mercury and silver oxides to form compounds that are explosive from mechanical shock. Ammonia vapors can react violently with nitrogen oxides

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and strong acids.

10.2 Chemical stability

Anhydrous ammonia is stable. In the air, ammonia water gradually releases gaseous ammonia. Not polymerize. See sub-section 10.3 for more details.

10.3 Possibility of hazardous reactions

Can form unstable or explosive compounds with halogens, strong oxides, nitric acid, fluorine, nitrogen oxides, hypochlorites, silver, mercury, lead. Tightly reacts with strong acids, nitrogen oxides. Ammonia forms explosive mixtures with air and hydrocarbons, ethanol, silver nitrate, chlorine. Contains explosive products in response to silver chloride, silver oxide, bromine, iodine, gold, mercury, and telomerur halite. Ammonia is incompatible, which may lead to dangerous reactions, with silver, acetylaldehyde, halogens, perchlorates, hydrochloric acid, chlorine monoxide, chlorite, nitrogen tetroxide, tin and sulfur. When heated above 454 °C, it decomposes in the presence of hydrogen. In the case of certain metals, such as nickel, the dehumidification temperature may drop to 300 °C. At 690 °C and in the case of electrical sparking, ammonia decomposes into nitrogen and hydrogen, which can form combustible mixtures with air.

10.4 Conditions to avoid

Heating, mechanical damage to the container. Keep away from direct sunlight. Protect from heat and ignition sources.

10.5 Incompatible materials

Halogens, nitric acid, hypochlorites and other acids, silver, mercury, lead, strong acids and nitrogen oxides, oxidants, acrolein, acrylic acid, dimethyl sulphate, silver nitrate, silver oxide, copper, gold, zinc, tin, aluminum, cadmium and their compounds, sulfur, fluorine, chlorine, chlorine monoxide, chlorites, bromine, iodine, gold, silicon aluminides, hydrocarbons, ethanol, acetylaldehyde, perchlorates. For the possibility of hazardous reactions see section 10.3.

10.6 Hazardous decomposition products

Hydrogen, nitrogen oxides. The ammonia vapor is released by heating the solution. See section 5 for fire extinguishing media.

SECTION 11. TOXICOLOGICAL INFORMATION

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

According to available data the product (25 % ammonia solution) does not meet the classification criteria in accordance with Regulation (EC) No. 1272/2008.

Anhydrous ammonia is toxic by inhalation. **Anhydrous ammonia data**

	Effect dose	Species	Method	Remark
Acute oral toxicity	LD50 350 mg/kg bw	Wistar male rats	Acute Oral Toxicity	Probit Analysis
Acute dermal toxicity	Not determined due to ammonia is corrosive to the skin			
Acute inhalative toxicity	LC50 28130 – 9850 mg/m ³	Wistar male and female rats	Assessment of acute inhalation toxicity in the rat following various exposure periods.	Results are the range from 10 minutes exposure to 60 minutes exposure.

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Long term toxicity: Anhydrous ammonia data

	Effect dose	Value	Exposure time period	Species	Method	Evaluation	Remark
Sub-acute oral	68 mg/kg	NOAEL	35 days	CD male and female rats	Combined Repeated dose Toxicity Study with the Reproduction/Developmental Toxicity Study	No marked toxicity	
Sub-chronic inhalative	35 or 63 mg/m ³	NOAEC	50 days	Wistar rats, male	Subchronic inhalative toxicity of ammonia in the rat.	No systemic toxicity, however, the primary effect is local irritation of the respiratory tract.	

Skin irritation or/and sensitization: according to available data the product (25 % ammonia solution) in accordance with Regulation (EC) No. 1272/2008 it is classified as skin corrosion / irritation Cat. 1B.

	Exposure time	Species	Evaluation	Method	Remark
Primary irritation to the skin	n/a	Human	Corrosive	–	Skin pH was determined to be 10
Irritation to eyes	n/a	n/a	Highly irritating	n/a	No study conducted, however, based on the results of the skin irritation, it can be assumed that eye irritation will occur.

Sensitizing of the airways or skin: based on available data the product (25 % ammonia solution) in accordance with Regulation (EC) No. 1272/2008 it is classified as skin corrosion / irritation Cat. 1B.

The effect of the product on respiratory and skin sensitization has not been established since the product already meets classification as skin corrosion / irritation Cat. 1B.

Serious eye damage/irritation: the product (25% ammonia solution) is harmful to the eyes. May cause irreversible eye damage, the effects of which may occur after several days.

Based on the registration data for ammonia under REACH. Based on available data, the product (25% ammonia solution) meets the criteria for classification as skin corrosion / irritation Cat. 1 B in accordance with Regulation (EC) No. 1272/2008.

Mutagenicity: based on available data the product (25% ammonia solution) does not meet the criteria for classification in accordance with Regulation (EC) No. 1272/2008. Validation: There is no indication of mutagenicity while testing *in vitro* for bacterial inverse mutation and *in vivo* micronucleus test. The Ames test, performed with ammonia, is negative (with and without the metabolic activation). Referred to registration of ammonia in accordance with REACH dossier data.

Carcinogenicity: based on available data the product (25% ammonia solution) does not meet with the classification criteria in accordance with Regulation (EC) No. 1272/2008. Validation: Studies conducted with ammonium sulphate showed no signs of carcinogenicity. An ammonia exposure study has shown that long-term exposure via drinking water which has ammonia in it can lead to gastritis that stimulates stomach carcinogenesis. However, there is no evidence that ammonia is carcinogenic. Referred to registration of ammonia in accordance with REACH dossier data.

Reproductive toxicity: based on available data the product (25% ammonia solution) does not meet the classification criteria in accordance with Regulation (EC) No. 1272/2008. Validation: Ammonia registration in the REACH dossier states that no evidence of reproductive toxicity has been identified in ammonium salts studies. Based on the physiological role of ammonia, it was concluded that ammonia is not able to cause

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reproductive toxicity.

Specific target organ toxicity (STOT) (single exposure): based on available data the product (25% ammonia solution) in accordance with Regulation (EC) No. 1272/2008 is classified as specific to the specific organ toxicity-single exposure Cat. 3.

Specific target organ toxicity (STOT) (repeated effects): product (25% ammonia solution) does not meet the classification criteria in accordance with Regulation (EC) No. 1272/2008.

Aspiration hazard: based on available data the product does not meet the classification criteria in accordance with Regulation (EC) No. 1272/2008.

Information on routes of exposure: inhalation, ingestion, skin contact, eye contact. Inhalation of ammonia vapors (≥ 25.0 % ammonia solution) may cause respiratory irritation and pain. May cause skin and eye burns through the skin (≥ 25.0 % ammonia water). Ingestion (≥ 25.0 % ammonia solution) may cause gastrointestinal burns.

Symptoms related to the physical, chemical and toxic characteristics: may cause eye, throat, itching, reddening of the skin, pain. Higher doses may cause shortness of breath, skin burns which may last for several weeks.

Delayed and immediate effects and also chronic effects from short and long term exposure: may cause bronchitis and / or pneumonia, blindness.

Interaction effects: no data available.

Absence of specific data: not available.

Mixtures: not applicable.

Mixture information versus material information: no data available.

Other information: none.

11.2. Information on the other hazards

11.2.1. Endocrine disrupting properties

Data not available on the current product.

11.2.2. Other information: None.

Danger of shortness of breath, strong effects on odor receptors. Ammonia vapor mixtures with air are explosive in the range of 16-25% by volume.

SECTION 12. ECOLOGICAL INFORMATION

12.1 Toxicity

Toxic to aquatic organisms. According to available data the product is classified as hazardous to the aquatic environment 1 „acute hazard category”, hazardous to the aquatic environment 2 „chronic hazard category” in accordance with Regulation (EC) No. 1272/2008.

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Ammonia anhydrous data from ammonia registration in REACH dossier

Aquatic toxicity	Effect dose	Exposure time	Species	Method	Evaluation	Remark
Acute fish toxicity	LC50	96 h	Onchorynchus mykiss		0.89 mg/L unionised ammonia.	Result is pH and temperature adjusted.
Acute daphnia toxicity	EC50	48 h	Daphnia magna	Freshwater static, equivalent to ASTM E729-80.	101 mg/L	Results based on mortality
Acute algae toxicity	EC50	18 days	Chlorella vulgaris	Freshwater, static	7200 mg/L	Result based on cell number
Chronic fish toxicity	LOEC	73 days	Onchorynchus mykiss		0.022 mg/L	Result based on mortality
Chronic daphnia toxicity	NOEC	96 h	Daphnia magna	Freshwater flow-through equivalent or similar to EPA OPPTS 850.1300 (Daphnid Chronic Toxicity Test)	0.79 mg/L unionised ammonia	Result based on mortality

12.2 Persistence and degradability

Not considered to be persistent and is rapidly biodegradable in aquatic systems. In abiotic environments, ammonia is assimilated by aquatic algae and macrophytes for use as a nitrogen source.

The registration of ammonia in the REACH documentation states that ammonia dissipates relatively quickly in ambient air and rapidly returns to the soil via combination with sulfate ions or washout by rainfall. Ammonia strongly adsorbs to soil, sediment particles and colloids in water under aerobic conditions. Biodegradation of ammonia to nitrate occurs in water under aerobic conditions resulting in a biological oxygen demand (BOD).

12.3 Bioaccumulative potential

The accumulation of ammonia in biota is not considered of importance in the environment as it does not accumulate in lipid-rich tissues in the same manner as organic chemicals. Ammonia is ubiquitous in the aquatic environment due to the breakdown of plant and animal material and due to animal excretory processes. Based on the chemical nature of ammonia and the fact that it is a product of animal metabolism, ammonia registration in the REACH documentation states that bioaccumulation of ammonia is unlikely.

12.4 Mobility in soil

There is limited mobility in soil expected due to the strong adsorption of ammonium ions to clay minerals and the bacterial oxidation to nitrate. Ammonia in soil is in dynamic equilibrium with nitrate and other substrates in the nitrate cycle.

12.5 Results of PBT and vPvB assessment

This substance is not identified as a PBT substance.

12.6 Endocrine disrupting properties:

No data available.

12.7 Other side effects:

Risk to soil organisms.

SECTION 13. DISPOSAL CONSIDERATIONS

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13.1 Waste treatment methods

Waste containers and methods, including appropriate materials or methods of disposal for the mixture and any contaminated packaging:

Waste of ammonia solution must be diluted with water and accumulate in closed containers. Keep locked. Dispose of contents / container in stainless steel / plastic containers, labeled with packs / containers. Ammonia solution waste must be handled in accordance with the Law on Waste Management and regional and local laws of the Republic of Lithuania, in other countries, subject to the requirements of national law.

Empty containers can contain ammonia vapours, that when mixed with air may form explosive mixtures, therefore do not drill cut, grind or weld empty containers. Wash contaminated containers with water. Dispose with microorganisms or use as ammonia solution. The used packaging is dangerous and must be handled in accordance with the Republic of Lithuania „Packaging and packaging waste management law“ as well as regional and local laws, in other countries, subject to the requirements of national law.

Waste from residues. Ammonia solution waste in accordance with Regulation (EU) 1357/2014 is classified as hazardous waste by **HP 8** „Corrosive“ hazard statement H314 „Causes severe skin burns and eye damage“; **HP 5** „Specific target organ toxicity and aspiration hazard“ hazard statement H335 „May cause respiratory irritation“, **HP 14** „Ecotoxicity“ hazard statement H412 „Harmful to aquatic life with long lasting effects“.

Packaging waste. Ammonia solution packaging waste in accordance with Regulation (EU) 1357/2014 is classified as hazardous waste. The codes assigned to these wastes depend on the amount of ammonia solution remaining in the packaging waste. Packages containing up to 5 % ammonia solution are classified as hazardous waste by **HP 14** „Ecotoxicity“ hazard statement H412 „Harmful to aquatic life with long lasting effects“.

Packages containing up to 20 % ammonia solution are classified as hazardous waste by **HP 8** „Corrosive“ hazard statement H314 „Causes severe skin burns and eye damage“ and **HP 14** „Ecotoxicity“ hazard statement H412 „Harmful to aquatic life with long lasting effects“.

Packages containing more than 20 % ammonia solution are classified as hazardous waste by **HP 8** „Corrosive“ hazard statement H314 „Causes severe skin burns and eye damage“, **HP 5** „Specific target organ toxicity and aspiration hazard“ hazard statement H335 „May cause respiratory irritation“ and **HP 14** „Ecotoxicity“ hazard statement H412 „Harmful to aquatic life with long lasting effects“.

Physical and chemical properties that may affect waste management methods: for the physicochemical properties of the product, see section 9 of this SDS.

Sewage disposal: ammonia is toxic to aquatic organisms. Waste water contaminated by this product must not be discharged into the environment or into the sewage system. Waste of ammonia and mixtures containing ammonia may be temporarily stored in suitable, sealed, properly labeled containers until handed over to a registered waste management company in accordance with the provisions of the Waste Management Act.

All special warnings for the recommended waste management method, if applicable: The final waste management code (LoW) is assigned by the waste manager / holder.

SECTION 14. TRANSPORT INFORMATION

14.1 UN number or ID number

UN No. 2672.

14.2 UN proper shipping name

Ammonia solution, relative density at 15 ° C, between 0.880 and 0.957, containing more than 10% but not more than 35% ammonia.

14.3 Transport hazard class(es)

8 Corrosive materials.

14.4 Packing group

III. Low risk material.

14.5 Environmental hazards

Hazards to the aquatic environment or to the sewage system. Risk of burns due to corrosion. Can react actively with one another, with water and other substances. Spillages may form a corrosive vapor.

Packing group III materials shall not be carried on board passenger ships under deck in accordance with the IMDG Code / RID / ADR.

14.6 Special precautions for user

The product shall be filled to at least 95 % of its capacity into the tank or other transport packaging or, as required, to that vehicle. The hatches of tanks and packages shall be tightly closed after filling.

14.7 Carriage of bulk cargoes by sea in accordance with IMO measures

The product is packed in packaging for carriage and therefore is not subject to MARPOL 73/78 Annex II and the IBC Code.

SECTION 15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU legislation:

- Regulation (EC) No. 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC (published in Official Journal of the European Union L 396/1, 2006) including all subsequent amendments and supplements;

- Commission Regulation No. (EU) 2020/878 amending Regulation of the European Parliament and of the Council Annex II to Regulation (EC) No. 1907/2006 on the Registration, Evaluation, Authorization and Restriction of Chemicals (REACH) (published in Official Journal of the European Union L 203 of 26 of June 2020);

- Commission Regulation No. (EU) 2017/542 of 22nd of March 2017 amending Regulation (EC) No 1272/2008 of the European Parliament and of the Council on classification, labeling and packaging of substances and mixtures by adding an Annex on harmonized information on emergency health emergencies with subsequent amendments and supplements;

- Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 (published in Official Journal of the European Union L 353/1, 2008) including all subsequent amendments and supplements;

- Regulation (EU) No. 2019/148 of the European Parliament and of the Council of 20th of June 2019 on trade in and use of explosives precursors and amending Regulation (EC) No. 1907/2006 and repealing Regulation (EU) No. 98/2013 (published in the Official Journal of the European Union L 186/1, 2019) as subsequently amended and supplemented;

- Commission Regulation (EU) No 1357/2014 of 18 December 2014 replacing Annex III to Directive 2008/98/EC of the European Parliament and of the Council on waste and repealing certain Directives (published in Official Journal of the

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European Union L 365/89, 2014) including all subsequent amendments and supplements;

- Commission Regulation (EC) No 552/2009 of 22 June 2009 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) as regards Annex XVII (published in Official Journal of the European Union L 164, 2009) including all subsequent amendments and supplements;

- Directive 2012/18/EU of the European Parliament and of the Council of 4 July 2012 on the control of major-accident hazards involving dangerous substances, amending and subsequently repealing Council Directive 96/82/EC (published in Official Journal of the European Union L 197/1, 2012) including all subsequent amendments and supplements;

- Directive 98/24 / EC of 7 of April 1998 on the protection of the safety and health of workers from the risks related to chemical agents at work (Fourteenth individual Directive within the meaning of Article 16 (1) of Directive 89/391 / EEC) (published in Official Journal of the European Union L 131/11, 1998) including all subsequent amendments and supplements;

- Directive 2004/37 / EC of the European Parliament and of the Council of 29 April 2004 on the protection of workers from the risks related to exposure to carcinogens or mutagens at work (Sixth individual Directive within the meaning of Article 16 (1) of Directive 89/391 / EEC) (published in Official Journal of the European Union L 158/50, 2004) including all subsequent amendments and supplements;

- European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR) (Official Gazette, 2001, No.91-3349, TAR Identification Number 103T001SUTARG31675) including all subsequent amendments and supplements;

- The International Rule for Transport of Dangerous Substances by Railway (RID);

- The International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk (International Bulk Chemical Code) (the IBC Code) including all subsequent amendments and supplements;

- The International Maritime Dangerous Goods (IMDG);

- International Convention for the Prevention of Pollution from Ships (MARPOL 73/78);

- 1973 International Convention for the Prevention of Pollution from Ships (Official Gazette, 2004, No.138-5030, TAR Identification Number 073T001KONVRG731618) including all subsequent amendments and supplements;

- Guidance on the Safety Data Sheets and Exposure Scenarios (European Chemicals Agency, 2018 link: ECHA-18-G-07-EN) including all subsequent amendments and supplements;

- European Inventory of Existing Commercial Chemical Substances (EINECS) (published in Official Journal of the European Union C 146 A, 1990);

- The European List of Notified Chemical Substances (ELINCS) (EUR 22543 EN, Office for Official Publications of the European Communities, 2006, ISSN 1018-5593) including all subsequent amendments and supplements.

National legislation (Lithuania):

- Law of the Republic of Lithuania on Chemicals and Preparations (18 April 2000, No. VIII-1641) (Official Gazette 2000, No 36-987; TAR identification code 1001010ISTAI-1641) including all subsequent amendments and supplements.

- Law on the Supervision of Toxic Substances of the Republic of Lithuania (No IX-456 of 12 July 2001) (Official Gazette 2001, No 64-2330; TAR identification code 1011010ISTA00IX-456) including all subsequent amendments and

AB ACHEMA

Safety Data Sheet



In accordance with Regulation (EC) No. 1907/2006 (REACH), Annex II with all subsequent amendments and supplements and EC Regulation No. 2020/878

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supplements.

- Law of the Republic of Lithuania on the Transport of Dangerous Goods by Road, Rail and Inland Waterways (Official Gazette, 2001, No. 111-4022, TAR identification code 1011010ISTA00IX-636) including all subsequent amendments and supplements.

- Law on Waste Management of the Republic of Lithuania (June 16, 1998 No. VIII-787) (Official Gazette, 1998, No. 61-1726, TAR identification code 0981010ISTAVIII-787) including all subsequent amendments and supplements.

- Minister of Health of the Republic of Lithuania and Minister of Social Security and Labor of the Republic of Lithuania September 1 2011 order No. V-824 / A1-389 “On Approval of Lithuanian Hygiene Norm HN 23: “Occupational Exposure Limits, General Requirements for Measurement and Exposure Assessment of Chemicals”” (Official Gazette, 2011, No. 112-5274, TAR Identification Code 1112250ISAK4 / A1-389) including all subsequent amendments and supplements.

- Minister of Health of the Republic of Lithuania July 24 2001 order No. 97/406 “On Approval of provisions for the protection of workers from chemical agents at work and the protection of workers from the effects of carcinogens and mutagens at work” (Official Gazette, 2001, No 65-2396, TAR identification code 1012230ISAK0097 / 406) including all subsequent amendments and supplements.

- Minister of Environment of the Republic of Lithuania, 1999 July 14 order No. 2017 “On Approval of Waste Management Regulations” (Official Gazette, 1999, No. 63-2065, TAR Identification Number 099301MISAK00000217) including all subsequent amendments and supplements.

- Government of the Republic of Lithuania of August 17 2004 resolution No. 966 “On Approval of the Regulations for the Prevention, Elimination and Investigation of Industrial Accidents and for the Description of Lists and Criteria for the Listing and Designation of Substances, Mixtures or Preparations of Hazardous Substances in Dangerous Facilities (Official Gazette 2004, No 130-4649, TAR identification code 1041100NUTA00000966) including all subsequent amendments and supplements.

- Amendment to Order No. A1-178 of Minister of Social Security and Labor of the Republic of Lithuania of 30 May 2008 “On Approval of the Rules for the Maintenance of Stationary Unpressurized Tanks of Dangerous Substances and Mixtures”, Order No. A1-1132 of the Minister of Social Security and Labor of the Republic of Lithuania.

- Chief State Labor Inspector of the Republic of Lithuania in of 2006 August 1 Order No. 1-178 “On the Approval of the List-Classification of Potentially Dangerous Equipment to be Registered in the State Register, Indicating Their Parameters”.

- LST EN 166 “Personal eye protection. Technical requirements”;

- LST EN ISO 374-1 “Protective gloves against hazardous chemicals and micro-organisms. Part 1. Protective gloves against hazardous chemicals and micro-organisms. Part 1. Terminology and chemical resistance requirements (ISO 374-1: 2016)”;

- LST EN 388 “Protective gloves against mechanical hazards”;

- LST EN 402 “Respiratory protective devices. Lung-controlled self-contained open-circuit compressed air breathing apparatus with full face mask or mouthpiece assembly. Requirements, testing, marking”;

- LST EN 420 “Protective gloves. General requirements and testing methods”;

- LST EN 13034 “Protective clothing against liquid chemicals. Requirements for the use of short-term protective clothing against liquid chemicals (equipment type 6 and type PB [6])”;

- LST EN ISO 13688 “Protective clothing. General requirements (ISO 13688:2013);

- LST EN 14387 “Respiratory protective devices. Gas filters and composite filters. Requirements, testing, marking”;
- LST EN ISO 20345 “Personal protective equipment. Safe footwear (ISO 20345: 2011)”;
- LST EN 469 “Protective clothing for firefighters. Performance requirements for firefighting protective clothing”.

Additional information on the relevant Community provisions on safety, health and the environment for the product:

The product is a dangerous substance, which is subject to the Government of the Republic Regulation No. 18.08.2004. 966 „On the Approval of the Description and List of Criteria for the List of Substances, Mixtures or Preparations Substances of Hazardous Substances in Hazardous Substances“ (Official Gazette, 2004, No. 130-4649) with all subsequent amendments and supplements And listed in Part 2 of Annex I to Directive 2012/18 / EU.

Restrictions on the product as regards Regulation (EU) No. 2019/1148: not applicable.

15.2 Chemical safety assessment

A chemical safety assessment has been conducted. See annex.

SECTION 16. OTHER INFORMATION

Revision date: 2021.02.28

Version: 8.0

Revision No. 0

Issuing date: 2021.02.28

(a) A clear evidence of added, deleted or modified information:

The following changes were made to the safety data sheet as compared to the previous version:

- Headline of SDS: Commission Regulation (EU) No 2015/830 replaced by Commission Regulation (EU) 2020/878;
- sub-section 1.2.2: the title of this sub-section has been changed;
- sub-section 1.3: the title of this sub-section has been changed
- sub-section 2.3: Upper explosion concentration limit have been changed;
- sub-section 7.2: requirements for stationary containers of the product has been included;
- sub-section 8.2: the title of this sub-section has been changed;
- section 9: the title of this section has been changed
- sub-section 9.1: the names of physico-chemical properties and the order of their arrangement have been changed;
- section 10: the title of this section has been changed;
- sub-section 10.1: the title of this sub-section has been changed;
- sub-section 11.1: the title of this sub-section has been changed;
- sub-section 11.2: this sub-section is newly included;
- sub-section 12.2: the title of this sub-section has been changed;
- sub-section 12.6: the title of this sub-section has been changed;
- sub-section 12.7: this sub-section is newly included;
- sub-section 13.1: the title of this sub-section has been changed;
- sub-section 14.1: the title of this sub-section has been changed;
- sub-section 14.2: the title of this sub-section has been changed;
- sub-section 14.3: the title of this sub-section has been changed;
- sub-section 14.7: the title of this sub-section has been changed;
- sub-section 15.1: information on EU and Lithuanian legislation has been updated;
- section 16: Revision date, version number and issuing date of this safety data sheet has been changed.

(b) List of abbreviations and acronyms used throughout the Safety Data Sheet:

Acute Tox.3 – Acute toxicity Category 3;
ADR – European Agreement on Dangerous Goods by Road;
ATE – Acute toxicity estimates;
Aquatic Acute 1 – Dangerous for the aquatic environment category 1 „acute hazard category“;
Aquatic Chronic 2 – Dangerous for the aquatic environment category 2 „chronic hazard category“;
C&L – Classification and labeling;
CLP – Classification, Labeling and Packaging regulation; Regulation (EC) No. 1272/2008;
CAS – Chemical Abstracts Service;
CSR – Chemical Safety Report;
DNEL – Derived No-Effect Limit;
EC – European Commission;
ECHA – European Chemicals Agency;
EC₅₀ – Effective concentration in 50% of the target population;
EC No. – EINECS and ELINCS numbers;
EFMA – European Fertilizers Manufacturers Association.
EINECS – European Inventory of Existing Commercial Chemical Substances.
ELINCS – European List of New Chemicals.
EN – European norm;
EU – European Union;
Flam Gas 2 – Flammable gas category 2;
GHS – Generally Harmonized System;
HN – Hygiene norm;
IBC Code – The International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk;
IMDG – International Maritime Dangerous Goods Code;
IMSBC – International Bulk Cargo Code;
IPRD – Long-term Exposure Limit;
IUCLID – International Database of General Information on Chemicals;
IUPAC – International Union of Pure and Applied Chemistry;
UN – United Nations;
K_{ow} – octanol-water partition coefficient;
LC₅₀ – Median lethal concentration in 50% of the population under study;
LD₅₀ – Median lethal dose in 50% of the population under study;
LOEC – Minimum observed effect concentration;
LT – Lithuanian;
MARPOL 73/78 – International Convention for the Prevention of Pollution from Ships;
NOAEC – Concentration of non-observation negative effect;
NOEC – Concentration of non-observation effect;
OJ – Official Journal;
PBT – Persistent bioaccumulative toxicity;
PEC – Predicted environmental concentration;
PNEC – Predicted no effect concentration;
PPE – Personal protective equipment;
Press Gas – Pressurized gas;
REACH – Registration, Evaluation, Authorization and Restrictions;
RID – Regulations Concerning the International Carriage of Dangerous Goods by Rail;
RV – Limit value in working environment;
RMP – Risk Management Tools;

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SCBA – Self-contained breathing apparatus;
Skin Corr 1B – Skin corrosion / irritation Category 1B;
SDS – Safety Data Sheet;
SIEF – Chemical Substance Information Exchange Forum;
STOT – Specific target organ toxicity;
(STOT) RE – Repeated exposure;
(STOT) SE – One-time effects;
SVHC – Severely critical substance;
TPRD – Short-term exposure limit;
UN – United Nations;
(Q) SAR – (Quantitative) structure and property relationship;
vPvB – Very persistent, very bioaccumulative.

Explanation of Utilization Sector (S):

SU5 – Manufacture of textiles, leather, fur;
SU9 – Manufacture of purified chemicals;
SU10 – Preparation or repackaging;
SU11 – Manufacture of rubber products;
SU12 – Manufacture of plastics, including blending and recycling;
SU16 – Manufacture of computer, electronic and optical products, electrical equipment;
SU0 – Other.

Product category (PC) explanation:

PC0 – Other.
PC7 – Untreated Crude metals and alloy.
PC9a – Coatings, paints, fillers, diluents.
PC12 – Fertilizers.
PC14 – Metal surface processing products, including galvanic and galvanic products.
PC15 – Non-surface metal processing products.
PC19 – Intermediate.
PC20 – Products such as p-regulators, flocculants, sedimentation tanks, neutralizing agents.
PC23 – Tanning, dyeing, finishing, impregnating and maintaining the leather.
PC30 – Photochemicals.
PC33 – Semiconductors.
PC34 – Textile paints, finishing and impregnation products.
PC35 – Washing and cleaning equipment (including solvents).
PC39 – Cosmetics.

(c) Key literature references and data sources:

- 1) Registration of ammonia in accordance with REACH dossier, published on the website of the European Chemicals Agency <http://echa.europa.eu/web/guest/information-on-chemicals/cl-inventory-database> (data downloaded on 2021.02.28).
- 2) <http://gestis-en.itrust.de/nxt/gateway.dll?f=templates&fn=default.htm&vid=gestiseng:sdbeng> (data downloaded on 2021.02.28).

(d) The information evaluation methods referred to in Article 9 of Regulation (EC) No 1272/2008 have been used for the purposes of Classification:

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Classification in accordance to regulation (EC) No. 1272/2008	Classification procedure
Skin Corr. 1A, H314	Based on the specific concentration limits that were determined by the nitric acid leading registrant with a calculating method and included in the nitric acid registration REACH dossier.
Specific target organ toxicity and aspiration hazard 3, H335	
Harmful to aquatic life with long lasting effects 1, H400	
Harmful to aquatic life with long lasting effects 2, H411	

(e) Hazard and precautionary statements:

H314 – Causes severe skin burns and eye damage.

H335 – May cause respiratory irritation.

H400 – Very toxic to aquatic life.

H411 – Toxic to aquatic life with long lasting effects.

P260 – Do not breathe dust/fumes/gas/mist/vapours/sprays.

P264 – Wash hands thoroughly after handling.

P280 – Wear protective gloves / protective clothing / eye protection / face protection.

P301+P330+P331 – IF SWALLOWED: rinse mouth. Do NOT induce vomiting.

P303+P361+P353 – IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P363 – Wash contaminated clothing before reuse.

P304+P340 – IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

P310 – Immediately call a POISON CENTER or doctor/physician.

P321 – Specific treatment: If on skin wash with 0,5 % boric acid solution.

P305+P351+P338 – IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P405 – Store locked up.

Additional information on the product label: graphical symbol No. 13 “Up” according to LST EN ISO 780.

(f) Recommendations on the training of employee required to ensure the protection of human health and the environment:

To ensure the protection of people and the environment, people who manufacture, handle and use this product must be trained to work with hazardous substances, hazardous materials, have adequate hygiene skills, first aid principles and information on emergency procedures. This safety data sheet must be made available to those working with the product. Persons must be instructed before working with the product.

The information provided in this safety data sheet is correct to the best of our knowledge, information, and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal, and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any proceed, unless specified in the text.

Release info: This version replaces all previous documents.

ANNEX

Exposure scenarios:

Exposure scenario (5): Manufacturing and industrial use of ammonia solution concentration 5 – 25 %.

1. Exposure scenario (5)	
Manufacturing and industrial use of ammonia solution concentration 5 – 25 %.	
2. Description of activity and process exposure scenarios	
Sector of use (SU) and product category (PC)	SU0, SU5, SU9, SU10, SU11, SU12, SU16, PC0, PC7, PC9a, PC12, PC14, PC15, PC19, PC20, P23, PC30, PC33, PC34, PC35, PC39
Process category (PROC)	<ol style="list-style-type: none"> 1. PROC 1: Use in closed process, no likelihood of exposure. 2. PROC 2: Use in closed, continuous process with occasional controlled exposure. 3. PROC 8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities. 4. PROC 8b: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities.
Article category (AC)	Not applicable
Environmental release category (ERC)	<p>ERC 8a Wide dispersive indoors use of processing aids in open systems;</p> <p>ERC 8b Wide dispersive indoors use of reactive substances in open systems;</p> <p>ERC 8d Wide dispersive outdoor use of processing aids in open systems;</p> <p>ERC 8e Wide dispersive outdoors use of reactive substances in open systems;</p> <p>ERC 9a Wide dispersive indoors use of chemicals in indoors systems;</p> <p>ERC 9b Wide dispersive outdoors use of chemicals in indoors systems;</p> <p>ERC 11a Wide dispersive indoors use of durable goods and materials.</p>

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3. Operational conditions	
3.1 Operational conditions related with frequency and quantities of use	
Duration of exposure at workplace:	8 hours/day
Frequency of exposure at workplace:	220 days/year for each worker
Annual amount used per site:	Not applicable
3.2 Operational conditions related with substance/ product	
Physical state	Transparen, colorless to pale yellow liquid
Concentration of substance in mixture	Ammonia solutions containing 5% up to 25%.
3.3 Other relevant operational conditions	
Based on the information retrieved, the maximum duration considered for this exposure scenario is a working shift 1-4 h or > 4h per day, the processes take place outside, indoors without LEV or with LEV.	
4. Risk Management Measures	
4.1 RMMs related to workers	
Organisational measures	Workers in the identified risky process/areas should be trained a) to avoid to work without protection and b) to understand the corrosive properties and, especially, the respiratory inhalation effects of nitric acid and c) to follow the safer procedures instructed by the employer The employer has also to ascertain that the required PPE is available and used according to instructions.
Technical measures	Local exhaust / general ventilation is required. Use closed/ automated systems or covering of open containers (e.g. screens) to avoid irritating mists, sprayings and potential splashes. Transport over pipes, technical barrel filling/emptying of barrel with automatic systems (suction pumps etc.) Use of pliers, grip arms with long handles with manual use “to avoid direct contact and exposure by splashes (no working over one’s head)”. Store in cool, dry, clean, well ventilate areas away from alkaline products and metals. Do not store under direct sun light. Do not pile up the containers. Do not store at temperatures close to freezing point. Protect from heat and ignition sources. Compatible materials: stainless steel; low-carbon steel, polyethylene, polypropylene.

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Respiratory protection	Under normal operating conditions, respiratory protection is not required, in case of emergencies or in the case of overflows, filtration A2B2E2K2 or analogue grade gas masks are recommend. Self-contained breathing apparatus and full body protective suit in case of large spill. Use the EU Respiratory Protection (RPE).
Hand protection	Hand protection is required: use impervious chemical resistant protective gloves complying with LST EN 374-1 made of: neoprene, butyl rubber (see requirement for gloves in subsection 8.2.2 of this SDS).
Eye protection	Wearing of eye/face protection is required. Face protection shield LST EN 166 or equivalent are required.
Skin and body protection	Wearing protective clothing and boots LST EN ISO 20345 is required.
Hygiene measures	Work with clean work clothes, wash hands with soap before breaks and at end of work. Keep work clothes separately.

4.2 RMMs related to the environment

Organisational measures	Procedural and/or control technologies are required to minimize emissions and the resulting exposure during cleaning and maintenance procedures.
Abatement measures related with wastewater	Ammonia solution wastewater should be reused or discharged to the industrial wastewater and further neutralized if needed
Abatement measures waste air and solid waste	Ammonia solution does not contain solid waste.

4.3 Waste related measures

Type of waste	Liquid waste. Packaging material.
Disposal technique	The neutralized liquid can be spilled in accordance to regulatory normative. The residue of the containers or the used container itself should be disposed in accordance with local requirements.
Fraction released to environment during waste treatment	The pH of wastewater released from manufacturing sites should be between pH 6-9.

5. Prediction of exposure resulting from the conditions described above and the substance properties

For professional worker on skin (5 – 25% hydrous ammonia)

PROC code	Exposure assumptions		ES 4 – exposure concentration (EC), mg/m ³		Acute/Long term systemic effect DNEL=6.8 mg/kg Risk profile ratio (RCR)	
	Duration	Use of ventilation	No gloves worn	Gloves worn (90% reduction)	No gloves worn	Gloves worn (90% reduction)
PROC1	1-4h or > 4h	Outdoors/indoors without LEV	0.34	0.03	0.05	0.01

AB ACHEMA
Safety Data Sheet



In accordance with Regulation (EC) No. 1907/2006 (REACH), Annex II with all subsequent amendments and supplements and EC Regulation No. 2020/878

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PROC2	1-4h or > 4h	Outdoors/indoors without LEV	1.37	0.14	0.20	0.02
		Indoors with LEV	0.14	0.01	0.02	<0.01
PROC8a	1-4h or > 4h	Outdoors/indoors without LEV	13.71	1.37	2.02	0.20
		Indoors with LEV	0.14	0.01	0.02	<0.01
PROC8b	1-4h or > 4h	Outdoors/indoors without LEV	6.86	0.69	1.01	0.10
		Indoors with LEV	0.69	0.07	0.10	0.01

For professional worker, inhaled (5 – 25% hydrous ammonia)

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PROC code	Exposure assumptions		ES 4 – exposure concentration (EC), mg/m ³		Short term/Long term systemic effect DNEL=47.6 mg/m ³		Short term/Long term systemic effect DNEL=36 mg/m ³		Short term/Long term systemic effect DNEL=14 mg/m ³	
					RCR		RCR		RCR	
	Durati on	Use of ventilation	No RPE	RPE (95% reduction)	No RPE	RPE (95% reduction)	No RPE	RPE (95% reduction)	No RPE	RPE (95% reduction)
PROC1	1-4h or > 4h	Outdoors	0	NA	<0.01	NA	<0.01	NA	<0.01	NA
		Indoors with LEV	0.01	NA	<0.01	NA	<0.01	NA	<0.01	NA
PROC2	> 4h	Outdoors	30.63	1.53	0.64	0.03	0.85	0.04	2.19	0.11
		Indoors without LEV	43.75	2.19	0.92	0.05	1.22	0.06	3.13	0.16
		Indoors with LEV	4.38	0.22	0.09	0	0.12	0.01	0.31	0.02
PROC2	1-4h	Outdoors	18.38	0.92	0.39	0.02	0.51	0.03	1.31	0.07
		Indoors without LEV	26.25	1.31	0.55	0.03	0.73	0.04	1.88	0.09
		Indoors with LEV	2.63	0.13	0.06	0	0.07	<0.01	0.19	0.01
PROC8a	> 4h	Outdoors	153.1	7.66	3.22	0.16	4.25	0.21	10.94	0.55
		Indoors without LEV	218.8	10.9	4.60	0.23	6.08	0.30	15.60	0.78
		Indoors with LEV	21.88	1.09	0.46	0.02	0.61	0.03	1.56	0.08
PROC8a	1-4h	Outdoors	91.88	4.59	1.93	0.10	2.55	0.13	6.56	0.33
		Indoors without LEV	131.2	6.56	2.76	0.14	3.65	0.18	9.38	0.47
		Indoors with LEV	13.13	0.66	0.28	0.01	0.36	0.02	0.94	0.05
PROC8b	> 4h	Outdoors	91.88	4.59	1.93	0.10	2.55	0.13	6.56	0.33
		Indoors without LEV	131.2	6.56	2.76	0.14	3.65	0.18	9.38	0.47
		Indoors with LEV	3.94	0.20	0.08	0	0.11	0.01	0.28	0.01
PROC8b	1-4h	Outdoors	55.13	2.76	1.16	0.06	1.53	0.08	3.94	0.20
		Indoors without LEV	78.75	3.94	1.65	0.08	2.19	0.11	5.63	0.28
		Indoors with LEV	2.36	0.12	0.05	0	0.07	<0.01	0.17	0.01

For professional worker by mouth:

Under normal hygiene conditions there is no exposure by mouth.

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5.2. Environmental exposure (qualitative assessment)	
PKA values according to EUSES 2.1:	
PKA (PEC)	Value
PKA sewage	0
PKA water (mg/L) Fresh water Sea water	3.48x10 ⁻³ 7.61x10 ⁻⁴
PKA sediment (mg/kg) Fresh water sediments Sea water sediments	3.76x10 ⁻³ 8.24x10 ⁻⁴
PKA soil and groundwater	In soil, ammonia microorganisms oxidize to nitrate ion. Nitrates are reduced to free atmosphere nitrogen – denitrification process. Nitrate ions move with soil water and wash it easily from the soil.
PKA atmospheric compartment (mg/m ³)	36.1

6. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

- Emissions from the waste-water stream should be completely removed.
- Residues may be sent to external waste treatment, on-site effluent treatment or recycled back into the manufacturing process.
- Measured emissions should be ensured to lead to concentrations in the environment which are less than the relevant PNEC.
- LEV should be in place in indoors facilities at times when natural ventilation is not sufficient.
- Health monitoring should be conducted regularly to ascertain the potential levels of exposure.
- Personal protective clothing (e.g. face/eye protection, helmet, gloves, boots and protective overalls) should be worn when any potential contact may arise.
- Workers should be fully trained.
- All technological devices should have a proper quality certification, and are regularly controlled and maintained to avoid the uncontrolled discharge of ammonia.